

Work Order ID 81666

March-16-12 1:56:14 PM

PUR111
81666

Page 1

Item ID: K10003

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Saddle, D205-634-011

Start Date: 16/03/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 30/03/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: *MLJ*

Date: *12/03/12*

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN634,635	G

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Create White labels only per PPP K10003

CHG 007

CHG 010

Szabolcz

MLJ 12-4-12

(4)

110

0.00

110

Pick Kit

Packaging

Memo

0.00

Packaging

120

0.00

120

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Szabolcz

(4)

12/04/13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 81666***81666***

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March-16-12 1:56:14 PM

Item ID: K10003

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Saddle, D205-634-011

Start Date: 16/03/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 30/03/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

P/16

New 0.00

C/S 4/17 (4)

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/4/18 DJ

mf
12-04-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

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Work Order ID: 81666

81666

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP: 1 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP: J 06-07-25 As per DSI 9344 JLM
 IPP: K 06.11.17 Per K10003 Rev C KJ
 IPP: L 07.01.12 Document Record for copying bluefile rmv KJ
 IPP Rev: M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev: O
 11.03.11 per dsi9536 DD verf: EC IPP REV: P 12.01.23 AS
 PER ECN11-684 VERF: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-51A		Purchased	No			110	Each	206.0000	8	32	✓		
---------	--	-----------	----	--	--	-----	------	----------	---	----	---	--	--

Su ***AN4-51A***
Bolt

Location	Loc Qty	Loc Code
ST361	206	
119798	30	
120187	126	120187
120986	50	

AN4-6A		Purchased	No			110	Each	1,649.000	16	64	✓		
--------	--	-----------	----	--	--	-----	------	-----------	----	----	---	--	--

Su ***AN4-6A***
Bolt

Location	Loc Qty	Loc Code
ST356	1649	
119017	1649	119017

AN4C46A		Purchased	No			110	Each	32.0000	4	16	✓		
---------	--	-----------	----	--	--	-----	------	---------	---	----	---	--	--

Su ***AN4C46A***
BOLT

Location	Loc Qty	Loc Code
ST360	32	
120334	32	

121310 JB 12/04/13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 81666

81666

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 4.00

Required Qty: 4.00

AN6-12A Purchased No

110 Each

171.0000

8 32

SM *AN6-12A*
Bolt

** 121185 JB

Location

Loc Qty

Loc Code

ST341

171

120187

46

120423

125

AN960JD416 NAS1149D0463J Purchased No

110 Each

14.0000

32 128

SM *AN960.ID416*
Washer

** 121255 JB

Location

Loc Qty

Loc Code

ST351

14

116289

14

AN960JD616 NAS1149D0663J Purchased No

110 Each

0.0000

8 32

SM *AN960.ID616*
Washer

** 120644 JB

D2570 Manufactured No

110 Each

327.0000

24 96

SM *D2570*
Bushing

** 70x 81956 JB 12/04/13

Location

Loc Qty

Loc Code

ST011

327

72960

41

78586

19

78587

67

79493

200

20x 79493

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 81666

81666

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 4.00

Required Qty: 4.00

D2571

Manufactured No

110

Each

18.0000

1 4 ✓

D2571

Saddle, Fwd Out 205

** 1X 82049 JB

11

Location

Loc Qty

Loc Code

ST

1

11644

1

ST425

-13

ST432

17

79977

5

80828

12

ST433

13

3X 80828

D2572

Manufactured No

110

Each

14.0000

1 4 ✓

D2572

Saddle, Fwd In 205

** 81765 JB

11

Location

Loc Qty

Loc Code

ST432

14

71107

2

80783

12

D2573

Manufactured No

110

Each

11.0000

1 4 ✓

D2573

Saddle, Aft Out 205

** 81221 JB

12/04/13

Location

Loc Qty

Loc Code

ST423

-12

79424

0

ST433

11

79717

5

80829

6

ST434

12

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Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

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Work Order ID: 81666

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

81666

K10003

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 4.00

Required Qty: 4.00

D2574 Manufactured No

110 Each 11.0000 1 4

D2574

Saddle, Aft In 205

**

81220 JB

SB

Location

Loc Qty

Loc Code

ST433

11

79718

5

80830

6

110 Each 138.0000 4 16

D2747 Manufactured No

D2747

Set Screw

**

JB

SB

Location

Loc Qty

Loc Code

ST017

138

77484

38

79520

100

110 Each 95.0000 2 8

D2876 Manufactured No

D2876

Saddle Spacer

**

JB

SB

Location

Loc Qty

Loc Code

ST020

95

79693

95

110 Each 45.0000 2 8

D2877 Manufactured No

D2877

Saddle Spacer

**

JB

12/04/13

SB

Location

Loc Qty

Loc Code

ST020

45

78843

45

78843

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

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Work Order ID: 81666

81666

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 4.00

Required Qty: 4.00

D3405-041

Manufactured No

110 Each

15.0000

1 4

D3405-041

Lug Assembly

**

82031

JB

JB

Location

Loc Qty

Loc Code

ST478

15

62227

2

77000

2

78892

11

D3405-043

Manufactured No

110 Each

16.0000

1 4

D3405-043

Lug Assembly

**

80328

JB

JB

Location

Loc Qty

Loc Code

ST423

2

65703

2

ST478

14

78889

12

78890

2

D3407-041

Manufactured No

110 Each

12.0000

1 4

D3407-041

Tow Ring

**

82108

JB

JB

Location

Loc Qty

Loc Code

ST463

12

78877

12

D3417-5

Manufactured No

110 Each

54.0000

2 8

D3417-5

Washer

**

82024

JB

12/04/13

Location

Loc Qty

Loc Code

ST042

54

77684

13

78842

41

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Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 81666

81666

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 4.00

Required Qty: 4.00

D3456-1 Manufactured No

110 Each 83.0000 1 4 ✓

D3456-1

Washer

**

JB SP

Location Loc Qty Loc Code

FG	7	
25701	7	
ST034	12	
77486	12	
ST044	64	
66848	3	
71165	2	
73493	9	
80252	50	

D3533-1 Manufactured No

110 Each 90.0000 2 8 ✓

D3533-1

Set Screw

**

JB SP

Location Loc Qty Loc Code

ST053	90	
80326	90	

MS21042L4 Purchased No

110 Each 5,519.000 24 96 ✓

MS21042L4

Nut

**

JB 12/04/13

Location Loc Qty Loc Code

ST300	5519	
117441	51	
117601	157	
118451	133	
119017	200	
119075	2978	
121011	2000	

119075

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 81666

81666

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 4.00

Required Qty: 4.00

MS21043-4

Purchased

No

110

Each

1,148.000

5

20

MS21043-4

**

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1108

119546

370

120308

738

120308

JB 12/04/12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
1			X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
1	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				NAS1149D0668J	WASHER (AN960JD616)
29	16	16				AN4-6A	BOLT
30	32	32				NAS1149D0463J	WASHER (AN960JD416)
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C46A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

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Revision: G

Date: 11.06.24